

TECHNICAL DATA



SOUTHERN MILLS, Inc.
Subsidiary of Royal Ten Cate

OUTER SHELL & THERMAL LINER LAUNDERING GUIDELINES

Garments made with TenCate™ Southern Mills, Inc. outer shell and thermal liner fabrics may be safely laundered in front end loading industrial type machinery. Listed below are guidelines that may be helpful for proper cleaning and care of these garments.

- Do not use home or public washers to clean contaminated clothing. Doing so may contaminate other garments washed afterwards.
- Use a front-loading washer or other type machine that will allow washing without the use of an agitator. Top loading agitating machines have the potential to reduce the longevity of the garment due to mechanical damage to the shell and/or the attachments. If a top-loading machine must be used, use the gentle cycle, which has a slower agitator speed, to avoid or minimize any damage from the agitator.
- Do not overload the machine.
- Remove the liner from the shell and wash separately if possible.
- Pre-treat heavily soiled and/or spotted areas of the garment if necessary. Soak the garments per the detergent manufacturer's instructions. Drain the soak water and refill the machine before starting the wash cycle.
- If necessary, scrub gently using a soft bristle brush. Be extra careful with the thermal liners.
- Fasten all closures, including pocket closures, all Velcro, snaps, zippers, hooks and dees, and any other closures on the garment.
- Turn the garment inside out before placing in the washer.
- Use a low pH detergent (maximum pH of 10.5). Liquid detergents are preferred. Do not use soap.
- Do not use any products containing Sodium Hypochlorite, such as chlorine bleach. They will weaken aramid fabrics.
- Use warm water – 125 degrees Fahrenheit maximum is recommended.
- Run one complete cycle, rinsing at least twice.
- Dry the garments per the manufacturer's instructions. Do not hang the garments in direct sunlight.
- Inspect the garments. Re-wash if necessary.

Garments cleaned in accordance with these guidelines should have a long service life. TenCate cannot accept liability due to laundering conditions outside of our control. To the best of our knowledge, the information contained herein is accurate. However, Southern Mills assumes no liability whatsoever for the accuracy or completeness on the information contained herein. Users must satisfy themselves that the recommendations are suitable for their use and meet all appropriate safety and health standards.